





RK 550
SAGINAW 525 SERIES
 FOR NON INTEGRAL COLUMN APPLICATIONS

INCLUDES ALL PARTS SHOWN IN **BOLD TYPE**

Key No.	Stock P/N	Part Name	Qty	Key No.	Stock P/N	Part Name	Qty
1		(Not Used)		15	10909	Gasket -----	1
2		(Not Used)		16	10206	Bearing Cup -----	2
3		(Not Used)		17	10218	Bearing -----	2
4		(Not Used)		18		Ball Nut/Shaft Assy -----	1
5		(Not Used)		19		Ball Nut -----	1
6		(Not Used)		20	10203	Ball Bearing-----	AR
7	10709	Seal -----	1	21		Ball Guide-----	4
8	10806	Bushing -----	1	22		Ball Guide Clamp -----	1
9		Housing -----	1	23		Bolt and Washer-----	AR
10	13802	Adjuster Bolt-----	1	24	10226	Bearing Retainer-----	1
11	14213	Shim .069 -----	1	25	13902	Adjuster/End Cover -----	1
12	13905	Side Cover-----	1	26	10113	Lock Ring Nut -----	1
13	10109	Nut -----	1	27		(Not Used)	
14		Pitman Shaft -----	1	28	10710	Seal -----	1